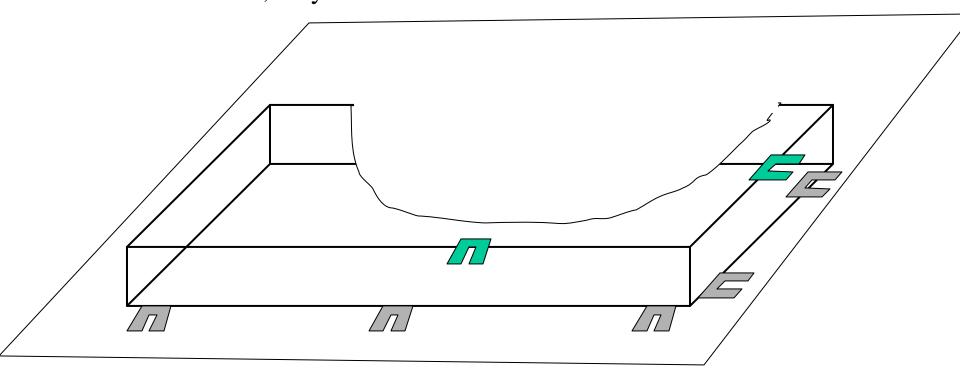
K.I.S.S. – Steel plate box form to provide the shape and necessary strength to take the upward pressure. Attach to base with brackets that can be attached with pins (and/or clamp in place). Maybe you can attach some brackets to the top for some of the hold down plates. Otherwise, you would have to weld the pins to the box form or maybe drill holes in the form and insert them like a normal base and then weld them in place. For a releasing agent on the inside of the steel form, maybe wax would work.























Transportable Modular Pallet Ball Base

















