## Artificial Reef Program Development Plan and Funding Needs for Taylors Island and Tilghman Island Reefs as Alternative to Cove Point (D R A F T)

Prepared: June 1, 2003

Note: All prices in 2003 constant dollars.

## OBJECTIVES

<u>PHASE 1 & 2 PROGRAM OBJECTIVE</u>: Establish industrial daily production capability of 25 modules (15 Bay Balls and 10-Mini Bay Balls) per day for the Reef Program to achieve production economies of scale. Obtain suitable mold systems for volunteer organizations to supplement industrial production capability.

PHASE 3-5 PROGRAM OBJECTIVES: Progressivley expand the industrial production capability of the Artificial Reef Program to include modules with greater vertical relief and surface area and deploy higher relief modules in conjunction with modules of other sizes to promote the diversity of reef dwellers. Expand daily production capability to 30 modules (Phase 1 - 15 Bay Balls, Phase 2 - 10 mini-Bay Balls, Phase 3 - 2 Pallet Balls, Phase 4 - 2 Reef Balls, and Phase 5 - 1 Goliath Ball) for the Reef Program and deploy an additional 100 Bay Bay Balls, 100 mini-Bay Balls, 40 Pallet Balls, 40 Reef Balls and 20 Goliath Balls) in each of the two reef sites.

**REEF SITE DEVELOPMENT GENERAL OBJECTIVES:** Improve bottom conditions to support Reef Ball modules of various sizes. Develop approximately 3 acres of improved reef structure at Taylors Island Reef Site and approximately 2 acres of improved reef structure at Tilghman Island Reef Site. Deploy 500 Reef Ball in various sizes, supplemented by modules produced by the Program's authorized volunteer reef partners. Continue to improve site as resources permit thereafter.

PHASE 1 REEF SITE OBJECTIVES: Deploy 200 modules (125 Bay Balls and 25 Mini-Bay Balls in Taylors Island reef site and 25 Bay Balls and 25 Mini-Bay Balls in Tilghman Island reef site).

<u>PHASE 2 REEF SITE OBJECTIVES</u>: Deploy 250 modules (100 Bay Balls and 50 mini-Bay Balls in Taylors Island reef site and 50 Bay Balls and 50 Mini-Bay Bay Balls in Tilghman Island reef site, adjusted for site-specific bottom conditions.

PHASE 3 REEF SITE OBJECTIVES: Improve the foundation conditions in the Taylors Island artificial reef sites as materials of opportunity become available in order to expand the area suitable for Reef Ball deployment; Deploy 10 Pallet Balls to each reef site, adjusted for site-specific bottom conditions; deploy additional modules as funding becomes available.

PHASE 4 REEF SITE OBJECTIVE: Improve the foundation conditions in the Tilghman Island artificial reef sites as materials of opportunity become available in order to expand the area suitable for Reef Ball deployment; deploy 10 Reef Balls to each site, adjusted for site-specific bottom conditions; deploy additional modules as funding becomes available.

PHASE 5 REEF SITE OBJECTIVES: Deploy 10 Goliath Balls to Taylor Island reef site. Deploy additional modules of various sizes as funding becomes available.

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PROCURMENT OF REEF BALL MOLD SYSTEMS	Development Phase	Quantity Needed	Unit Cost	Subtotal	Phase 1 Items Subtotal	Phase 2 Items Subtotal	Phrase 3 Items Subtotal	Phase 4 Items Subtotal	Phase 5 Items Subtotal	Row Subtotals	Top priority is to obtain mold systems to achieve an expanded industrial production capability in order to achieve economies of scale during production and to provide a long-term capability for reef development at all 20 artificial reef sites. Prices shown are the full price from the Reef Ball Development Group for licensed Reef Ball contractors. A substantial discount is possible through the Reef Ball Foundation taking advantage of the non-for-profit status of the Maryland Environmental Service and non-profit status of the Program's volunteer reef partners.
Bay Ball Mold Systems (1 available funded by MES)	1	14	\$2,525	\$35,350	\$35,350					\$35,350	Provides high habitat value relative to cost and capable of providing cover for medium sized finfish.
Sponsor Logo Insert Master (for Mini-Bay Ball through Pallet Ball) [estimate is for a single sponsor]	1	1	\$1,000	\$1,000	\$1,000					\$1,000	
Mold Inserts for Sponsor Logo (1 per mold system)	1-5	25	\$100	\$2,500	\$1,400	\$600	\$200	\$200	\$100	\$2.500	
Mini Bay Ball Mold Systems (4 available funded by MES)	1-2	6	\$1,600	\$9,600	\$1,600	\$8,000		+	•	\$9,600	Provides high habitat value relative to cost and capable of providing cover for up to medium sized finfish.
Lo Pro Ball Mold Systems (for artificial reef partners)	2	10	\$850	\$8,500		\$8,500				\$8,500	
Pallet Ball Mold Systems	3	2	\$4,875	\$9,750			\$9,750			\$9,750	
Sponsor Logo Insert Master (for Reef-Bay Ball and Goliath Ball) [estimate assumes a single sponsor] Mold Inserts for Sponsor Logo (2 per mold	4	1	\$1,000	\$1,000				\$1,000		\$1,000	
svstem)	4	6	\$100	\$600				\$600		\$600	
Reef Ball Mold Systems	4	2	\$7,200	\$14,400				\$14,400		\$14,400	
Goliath Ball Mold System	5	1	\$8,200	\$8,200					\$8,200	\$8,200	
Mold System Packing	05-Jan	35	\$25	\$875	\$375	\$375	\$50	\$50	\$25	\$875	
Mold SystemTransportation	1-5	5	\$750	\$3,750	\$750	\$750	\$750	\$750	\$750	\$3,750	
Mold Bases (Mini-Bay Ball - Bay Ball)	1-5	30	\$25	\$750	\$375	\$375				\$750	
Mold Bases (Pallet Ball - Goliath Ball)	1-5	5	\$50	\$250			\$100	\$100	\$50	\$250	
				\$96,525	\$40,850	\$18,600	\$10,850	\$17,100	\$9,125	\$96,525	
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FABRICATION OF REEF BALL MODULES FOR DEPLOYMENT	Development Phase	Quantity Needed	Unit Cost	Subtotal	Phase 1 Items Subtotal	Phase 2 Items Subtotal	Phrase 3 Phase 4 Phase 5 Items Items Items Row Subtotal Subtotal Subtotal		Row	(Note: Price estimate assumes donation or sponsorhip of mold systems. Estimated fabrication charges are for labor and materials only, and do not include mold amoritization.)	
Bay Balls	1-2	300	\$65	\$19,500	\$9,750	\$9.750	additional modules as funding permits \$19,500			\$10.500	Sufficient size for physical energy at the sites and high habitat value.
MINI-Bay Balls (50% oversized for open water deployment)		150	\$60	\$9,000	\$3,000	\$6.000	additional modules as funding				Sufficient size for physical energy at the sites and high habitat value.
Pallet Balls	3	20	\$200	\$4,000	\$3,000	\$0,000	\$4,000	addl modules as funding permits			Provides greater vertical relief and surface area for reef species and provides cover for up to large finfish.
Reef Balls	4	20	\$250	\$5,000				\$5,000	addl moldules as funding permits		Provides greater vertical relief and surface area for reef species and capable of providing cover for large finfish.
Goliath Balls	5	10	\$400	\$4,000			\$4,000		\$4,000	Provides greater vertical relief and surface area for reef species and capable of providing cover for large finfish.	
		500		\$41,500	\$12,750	\$15,750	\$4,000	\$5,000	\$4,000	\$41,500	

	Development Phase	Service Days	Unit Cost	Subtotal	Phase 1 Items Subtotal	Items	Phrase 3 Items Subtotal	Phase 4 Items Subtotal	Phase 5 Items Subtotal	Row Subtotals	Comments
DEMONSTRATION POUR, PUBLIC AFFAIRS EVENT, STAFF AND VOLUNTEER TRAINING AND SAFETY ORIENTATION	1	1	\$4,500	\$4,500	\$4,500					\$4,500	

DEPLOYMENT SERVICES	Development Phase	Service Days	Unit Cost	Subtotal	Phase 1 Items Subtotal	Phase 2 Items Subtotal	Phrase 3 Items Subtotal	Phase 4 Items Subtotal	Phase 5 Items Subtotal	Row Subtotals	Comments
Ground transportation for loading and tug and crane barges services for open water placement of Bay Ball modules at Taylors Island Reef Site on existing foundation material	1	1	\$11,000	\$11,000	\$11,000	oubtotui	oubtotal	oubtotal	oubtotal	\$11.000	
Ground ransportation for loading and run boat heavy lift services for open water placement of Bay Ball modules at Tilghman Island Reef Site on existing foundation material.	1	2	\$3,000	\$6,000	\$6,000					\$6,000	
Ground transportation for loading and tug and crane barge service for open water placement of concrete slabs and other suitable foundation materials as available to Taylors Island Reef Site	2	1	\$11,000	\$11,000		\$11.000				\$11,000	
Ground transportation for loading and tug and crane barge service for open water placement of concrete slabs and other suitable foundation materials as available to Tilghman Island Reef Site	3	1	\$11,000	\$11,000			\$11,000			\$11,000	
Ground transportation for loading and run boat heavy lift services for open water placement of Bay Ball modules of various sizes at reef sites (combined with slab placement, if practicable)	3	2	\$3,000	\$6,000			\$6.000			\$6.000	
Ground transportation for loading an tug and crane barge service for open water placement of Reef Ball modules of various sizes to Reef Sites	4	1	\$11,000	\$11,000				\$11,000		\$11,000	
Ground transportation for loading and deployment of Goliath Balls and Additional Reef Ball modules of various sizes as available from Reef Partners and other sponsors	5	1	\$11.000	\$11,000					\$11,000	\$11,000	
sponooro	5	1	\$11,000 Subtotals:		\$17,000	\$11,000	\$17,000	\$11,000	\$11,000 \$11,000	\$11,000 \$67,000	

Subtotals: \$209,525 \$75,100 \$45,350 \$31,850 \$33,100 \$24,125 \$209,525

					Phase 1-5
Materials and Services Cummulative Totals:	\$75,100	\$120,450	\$152,300	\$185,400	\$209,525

REEF ADMINISTRATION										
Reef Administrator	12	\$95	\$1,140	\$570	\$143	\$143	\$143	\$143	\$1,140	Hourly rate is loaded.
Reef Projectl Manager	24	\$50	\$1,200	\$600	\$150	\$150	\$150	\$150	\$1,200	Hourly rate is loaded.
Reef Enivronmental Inspectors (2 per										
deployment)	144	\$35	\$5,040	\$2,520	\$630	\$630	\$630	\$630	\$5,040	Hourly rate is loaded.
		Subtotals:	\$7,380	\$3,690	\$923	\$923	\$923	\$923	\$7,380	

COLUMN TOTALS \$216,905 \$78,790 \$46,273 \$32,773 \$34,023 \$25,048 \$216,905

	Phase 1	Phase 1+2	Phase 1-3	Phase 1-4	Phase 1-5
Cummulative Totals:	\$78,790	\$125,063	\$157,835	\$191,858	\$216,905